

## Machining



CNC Machining	Max. dimensions	Quantity
Hartford PR04210	4210x2100x1070 mm	1
Hartford SW316	3100x1500x1070 mm	1
Haas VF3/VF5	1250x660x600 mm	7
Haas VF2	762x408x508 mm	4
Doosan Puma 2600SY	Ø480x520 mm	1
Doosan Puma 2600LY	Ø305x1280 mm	1
Doosan Puma 4100LMB	Ø560x2028 mm	1
Machining	Max. dimensions	Quantity
Manual turning	Ø1000x4000 mmm	3
Manual milling	1120x345x400 mm	4
Flat grinding	2000x400x300	2

## Metalworking



Metalworking	Max. dimensions	Quantity
Welding stations	up to 6000x3000x2000 mm	5
Lifting capacity	up to 5 tons (+ outsourced)	-
Shot-blasting (Sa2.5)	up to 12000x3500x3500 mm	1
Wet-painting	up to 12000x3500x3500 mm	1
Flame cutting	up to 6000x2000x200 mm	1
Heat-treatment	up to 500x350x600 mm	4
Manual and auto marking	-	2

## Other resources



Sourcing, coating	Max. dimensions	Quantity
Laser-cutting	up to 12000x3000x2000 mm	-
Bending and rolling	up to L-6000 mm	-
Wire-cutting/EDM	-	-
Galvanizing	up to 6000x3000x3000 mm	-
Blackening and phosphating	up to 1500x500 mm	-
Powder-coating	-	-